

2-100-119 ARMATURE ASSEMBLY 24V VARS TXT *41 1 2 *42 140-010 BALL BEARING 3 788-015 RETAINING RING 43 2-200-304 HOUSING ASSEMBLY CENTER 3.62 TXT 4 44 5 45 421-336 HOUSING -BRUSH END 3.62 TXT 2-400-337 PLAIN END HOUSING ASSEMBLY 3.625 46 6 7 144-049 BEARING - FLANGE (SERVICE ONLY) 46A 8 880-003 SEAL 47 9 880-006 SEAL WITH SHIELD 48 BRUSH ASSEMBLY [2.EA] 10 188-037 49 725-050 50 11 **BRUSH RETENTION- PAPER TUBE** 12 51 738-036 **BRUSH PLATE W/HOLDER** 13 975-040 SPRING - TORSION [2.EA] 52 53 14 337-036 GASKET 701-008 O-RING, THRU-BOLT [2.EA] 15 54 16 701-081 **O-RING** 55 SCREW-8-32 [2.EA] 56 17 830-007 THRU-BOLT 10-32X8.83 [2.EA] 18 830-042 57 990-067 WASHER- STEEL THRUST 58 19 WASHER - NYLATRON [2.EA] 20 990-070 59 2096036 MOTOR ASSEMBLY 24V 3.62 21 60 2032021 TUBE- COMPOSITE WHT 48" 60A 25 2032022 TUBE- COMPOSITE WHT 54" 61 2032025 TUBE- COMPOSITE WHT 60' 61a 1378131 PROPELLER KIT 62 2091160 PROPELLER W/WEDGE 2 26 64 27 2151726 WASHER-5/16 SS 65 28 2198400 ANODE- ZINC 3.25/3.625 LWR U 65A 29 2092600 PIN-DRIVE 66 30 2301545 COLLAR- LATCH PD/AP 67 31 2303434 SCREW- 8-32X5/8 MACH PHCR 68 32 2303112 NUT 8-32 NYLOC SS 69 33 2301937 EXTRUSION- BASE MACHINED 70 34 2303932 MOTOR REST- RIGHT 3-5/8 71 72 35 2303937 MOTOR REST- LEFT 3-5/8 2332104 SCREW 1/4-20X5/8 SELF TAP [4.EA] 36 73 2771827 DRIVE HOUSING / LATCH HANDLE WHITE 37 74 2882011 BUSHING/ OUTSHAFT KIT 75 (INCLUDES 39-42) 76 *39 2302010 DRIVE HOUSING OUTPUT SHAFT 77 *40 2307304 BUSHING- INNER [2.EA] 78 79

2307305 BUSHING-OUTER [2.EA] 2304603 O-RING 2307050 MOTOR- DRIVE HOUSING HIGH SPD 2307201 LATCH HANDLE PD/AP 2302750 SPRING- LATCH TORSION PD/AP 2302628 PIN- ROLL 3/16X2 SS 2303405 SCREW - DRIVE HOUSING [6 EA] 2305564 DECAL-STOW/DEPLOY 2335110 PAD-PIVOT SUPT [4.EA] 2305103 PIVOT PAD- NEW MTR'L [2.EA] 2330510 PIN-LATCH PD BASE SS 2330520 PIN-PIVOT PD BASE SS 2333100 NUT-SPEED [4.EA] 2303612 ROD-RELEASE RT/AP S 2322700 SPRING-RELEASE LEVER 2333705 LEVER-RELEASE SS 2300101 RELEASE-KNOB 2301700 SPACER-RELEASE LEVER 2332104 SCREW-1/4-20 X 5/8 SS 2031522 COLLAR- DRIVE (W/INSERT) 2011366 SCREW-COLLAR/NEW KNOB SS 2323104 NUT 2304058 CONTROL BOARD ASSEMBLY- 24V PD 2320208 DUST PLUG 2355403 SHRINK TUBE-3/8 ODX2 2303434 SCREW-8-32 X 5/8 [3.EA] 2090651 LEADWIRE IOGA 44" 2307310 BEAD - FERRITE (CE MODELS ONLY) 2020700 TERMINAL RING [2.EA] 2321310 STRAIN RELIEF- BRACKET PD/AP 2323405 SCREW-1/4-20 X 5/8 SS 2306556 HOUSING- CENTER PD/AP WHIT 2074081 BATTERY GAUGE - 24 VOLT 2316606 DECAL- BATT GAUGE H RT AP 2302935 STRAIN RELIEF-DR. HOUSING 2303944 SIDEPLATE (RIGHT) WHITE 2303949 SIDEPLATE(LEFT) WHITE 2332104 SCREW-1/4-20 X 5/8 SS 2302516 CONTROL BOX WHT 2991285 COIL CORD WSTRAIN RELIEF 48. 54" 2065400 WIRE INSULATOR-LGE 1-3/4 [3.EA] 2256300 TIE WRAP-5" BLACK

80 2224703 INSERT- PLUG WHITE 82 2332102 SCREW-10-24 X 1-3/4 83 2333101 NUT-HEX 10-24 NYLOC 84 2994014 CNTRL BOARD/AP COMPASS ASSEMBLY 2994015 COMPASS BOARD, SOUT HEMISPHERE 2302960 GROMMET-COMPASS [3.EA] 85 86 2300243 CONTROL BOX COVER- RIPTIDE WHITE 87 2304082 ACTUATOR- SWITCH ON/OFF A/P 88 2303752 SPRING-ACTUATOR PD/AP SS 2305656 DECAL- COVER 70 pd/ap 89 90 2372100 SCREW-8-18 X 5/8 THD CUT [4.EA] 2994020 COPILOT TRANSMITTER 91 CASE, COVER, TRANSMITTER 92 **KEYPAD** 93 CIRCUIT BOARD, TRANSMITTER 94 BATTERY, COIN 95 CASE, BOTTOM, TRANSMITTER 96 SCREW, TRANSMITTER [4EA] 97 2371990 ROD MOUNT 2994089 RECEIVER ASSEMBLY V2, COPILOT 100 2372511 CASE, RECEIVER WHT 101 2373442 SCREW 1/4-20 X 1.75 SS [2EA] 102 2373450 SCREW #8 X 3/8 [2EA] 2371727 WASHER [2EA] 103 2373418 SCREW #8 X 5/8 SS 104 105 2374089 CIRCUIT BOARD V2, RECEIVER 2994864 BAG ASSEMBLY- (BOLT, NUT, WASHERS) *114 2263462 BOLT-MOUNTING-1/4X2 W/STG [6.EA] *116 2261713 WASHER-1/4 [6.EA] 2263103 NUT NYLOK 1/4-20 MTG [6.EA] *117 *118 2301720 WASHER-MOUNTING RUBBER [6.EA]

2888460 SEAL & ORING KIT

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

P/N 2314956 REV. P ECN 31442 4-09

RipTide 70 is 24-volt only!

